Revision date: 29/05/2015 Revision: 6 Supersedes date: 27/08/2013



SAFETY DATA SHEET LORD 307-2

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name LORD 307-2

Product number 3003571

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses For industrial and professional use only. Two-component, epoxy-based adhesive. Hardener.

1.3. Details of the supplier of the safety data sheet

Supplier LORD Germany GmbH

Ottostrasse 28

D-41836 Hückelhoven

Germany

TEL: +49 (0) 2433-5257-0 FAX: +49 (0) 2433-5257-18

Questions concerning the content of the SDS: EuropeMSDS@lord.com

General requests: info.europe@lord.com

Manufacturer LORD CORPORATION

111 LORD DRIVE CARY, NC 27511-7923

U.S.A.

Information Tel.: 001 814 868 0924

MSDS@lord.com

1.4. Emergency telephone number

Emergency telephone NON-TRANSPORTATION EMERGENCY TELEPHONE NO. (USA): 001 814 763 2345

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

Classification (67/548/EEC or Xi;R36/38. R43. N;R50/53.

1999/45/EC)

2.2. Label elements

Pictogram







Signal word

Danger

Hazard statements

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H318 Causes serious eye damage.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P273 Avoid release to the environment.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P280 Wear protective clothing, gloves, eye and face protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

Contains

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and

triethylenetetramine (Polyaminoamide), TRIETHYLENETETRAMINE

2.3. Other hazards

Due to missing data, not all ingredients could be reviewed on PBT and vPvB criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine

< 100%

(Polyaminoamide)

CAS number: 68082-29-1

EC number: 500-191-5

Classification

Classification (67/548/EEC or 1999/45/EC)

Skin Irrit. 2 - H315

Xi;R36/38. N;R50/53. R43.

Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411

TRIETHYLENETETRAMINE

< 5%

CAS number: 112-24-3

EC number: 203-950-6

Classification

Classification (67/548/EEC or 1999/45/EC)

Acute Tox. 4 - H312

C;R34 Xn;R21 R43 R52/53

Skin Corr. 1B - H314 Skin Sens. 1 - H317 Eye Dam. 1 - H318

Aquatic Chronic 3 - H412

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Move affected person to fresh air at once. Get medical attention if any discomfort continues.

Revision date: 29/05/2015 Revision: 6 Supersedes date: 27/08/2013

LORD 307-2

Inhalation Move affected person to fresh air at once. For breathing difficulties, oxygen may be

necessary. Get medical attention if any discomfort continues.

Ingestion Do not induce vomiting. Never give anything by mouth to an unconscious person. If vomiting

occurs, the head should be kept low so that vomit does not enter the lungs. Rinse mouth

thoroughly with water. Get medical attention if any discomfort continues.

Skin contact Remove affected person from source of contamination. Remove contaminated clothing. Wash

skin thoroughly with soap and water. Get medical attention promptly if symptoms occur after

washing.

Eye contact Remove any contact lenses and open eyelids wide apart. Rinse immediately with plenty of

water. Get medical attention immediately. Continue to rinse for at least 15 minutes.

4.2. Most important symptoms and effects, both acute and delayed

General information Effects may be delayed. Keep affected person under observation.

Inhalation Vapours may cause headache, fatigue, dizziness and nausea. Irritation of nose, throat and

airway.

Ingestion May cause discomfort if swallowed.

Skin contact Skin irritation. Allergic rash.

Eye contact May cause blurred vision and serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor Effects may be delayed. Keep affected person under observation.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Extinguish with the following media: Foam. Carbon dioxide (CO2). Dry chemicals, sand,

dolomite etc. Water spray, fog or mist.

5.2. Special hazards arising from the substance or mixture

Specific hazards Fire or high temperatures create: Carbon monoxide (CO). Carbon dioxide (CO2). Refer to

section 10 of this safety data sheet for more information on hazardous decomposition products. Keep container tightly closed. Containers can burst violently or explode when heated, due to excessive pressure build-up. Use water spray to keep fire exposed containers

cool. Irritating and/or toxic gases and particulates may be generated by thermal

decomposition or combustion.

5.3. Advice for firefighters

Protective actions during

firefighting

Move containers from fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. Control run-off water by containing and

keeping it out of sewers and watercourses.

Special protective equipment

for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective

clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up

Provide adequate ventilation. Do not touch or walk into spilled material. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Smaller quantities of residue may be collected by an absorbent. Collect and place in suitable waste disposal containers and seal securely. For waste disposal, see Section 13.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Provide adequate ventilation. Avoid inhalation

of vapours. Use approved respirator if air contamination is above an acceptable level.

Persons susceptible to allergic reactions should not handle this product.

7.2. Conditions for safe storage, including any incompatibilities

Store in tightly-closed, original container in a dry, cool and well-ventilated place. Keep only in Storage precautions

the original container.

Storage class LGK 12 (TRGS 510)

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

No exposure limits known for ingredient(s). Ingredient comments

8.2. Exposure controls

Protective equipment





Appropriate engineering

controls

Provide adequate general and local exhaust ventilation. All handling should only take place in well-ventilated areas.

Eye/face protection

Use approved safety glasses with side shields. Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following

protection should be worn: Chemical splash goggles and face shield.

Hand protection Wear protective gloves made of the following material: Neoprene. Nitrile rubber. Viton rubber

> (fluoro rubber). The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove

material.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures Do not smoke in work area. Wash promptly if skin becomes contaminated. Wash hands

> thoroughly after handling. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke. Contaminated clothing should be placed in a closed container for disposal or decontamination. Warn cleaning personnel of any hazardous

properties of the product.

Respiratory protectionNo specific recommendations. Respiratory protection must be used if the airborne

contamination exceeds the recommended occupational exposure limit.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance Liquid.

Colour Amber.

Odour Mild.

Odour threshold Not available.

pH Not available.

Melting point Not available.

Initial boiling point and range Not available.

Flash point 93°C SCC (Setaflash closed cup).

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or

explosive limits

Not available.

Vapour pressure Not available.

Vapour density Not available.

Relative density 0.95 - 1.0 @ @ 20°C

Solubility(ies) Insoluble in water.

Partition coefficientNot available.Auto-ignition temperatureNot available.Decomposition TemperatureNot available.

Viscosity 20000 - 57000 mPa s @ 25 °C°C

Explosive properties Not available.

Oxidising properties Not available.

9.2. Other information

Volatile organic compound This product contains a maximum VOC content of < 1% . The VOC-value given was

calculated according to the guidelines specified in Directive 1999/13/EC.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity There are no known reactivity hazards associated with this product.

10.2. Chemical stability

Stability Stable at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Possibility of hazardous

Hazardous polymerisation will not occur under normal conditions.

reactions

Revision date: 29/05/2015 Revision: 6 Supersedes date: 27/08/2013

LORD 307-2

10.4. Conditions to avoid

Conditions to avoid Avoid excessive heat for prolonged periods of time.

10.5. Incompatible materials

Materials to avoid Strong acids. Strong oxidising agents. Alkalis.

10.6. Hazardous decomposition products

Hazardous decomposition

products

Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO2). Organic or inorganic nitrogen compounds

including traces of hydrogen cyanide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - dermal

ATE dermal (mg/kg) 27,500.0

General informationThe present product is a chemical preparation within the meaning of the REACh Regulation

1907/2006/EC. To avoid testing the product in animal experiments the evaluation is made based on toxicological data and content by weight of the individual ingredients according to

1999/45/EC or analagous evaluations of comparable products.

Inhalation No significant hazard at normal ambient temperatures. Heating may generate the following

products: Irritating gases or vapours.

Ingestion Liquid irritates mucous membranes and may cause abdominal pain if swallowed.

Skin contact Irritating to skin. May cause sensitisation by skin contact.

Eye contact Risk of serious damage to eyes.

SECTION 12: Ecological Information

Ecotoxicity If used properly the product does not enter the drains. Toxic to aquatic organisms, may cause

long-term adverse effects in the aquatic environment.

12.1. Toxicity

Acute toxicity - fish No data available.

12.2. Persistence and degradability

Persistence and degradability No data available.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Partition coefficient Not available.

12.4. Mobility in soil

Mobility The product is insoluble in water.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB

Due to missing data, not all ingredients could be reviewed on PBT and vPvB criteria.

assessment

12.6. Other adverse effects

Other adverse effects Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information When handling waste, the safety precautions applying to handling of the product should be

considered. Do not dump into any sewers, on the ground, or into any body of water. Not be to be disposed of together with household waste. Any disposal practice must be in compliance with all local and national laws and regulations. Handle and dispose contaminated packages in the same way as the product itself. Fully cured product residues are generally not regarded

as hazardous waste.

Disposal methods The product as supplied should be disposed of as hazardous waste according to European

Directive 91/689/EEC.

Waste class The waste code number applies to actual wastes depending on its origin and not to

substances or mixtures as placed on the market. Only the practical application of the user enables the proper allocation. Allocation of the waste code number according to the European Waste Catalogue (Commission Decision 2000/532/EC and 2001/118/EC) should be carried out in agreement with the regional waste disposal company and/or the supervisory authority.

SECTION 14: Transport information

14.1. UN number

UN No. (ADR/RID) 3082 UN No. (IMDG) 3082 UN No. (ICAO) 3082

14.2. UN proper shipping name

Proper shipping name

(ADR/RID)

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Polyaminoamide)

Proper shipping name

(IMDG)

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Polyaminoamide)

Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Polyaminoamide)

Proper shipping name (ADN) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Polyaminoamide)

14.3. Transport hazard class(es)

ADR/RID class 9

ADR/RID subsidiary risk

ADR/RID label 9

IMDG class 9

IMDG subsidiary risk

ICAO class/division 9

ICAO subsidiary risk

Transport labels



14.4. Packing group

ADR/RID packing group III

IMDG packing group III

ICAO packing group

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant



14.6. Special precautions for user

EmS F-A, S-F

Emergency Action Code •3Z

Hazard Identification Number 90

(ADR/RID)

Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78

and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18

December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of

Chemicals (REACH) (as amended).

Dangerous Substances Directive 67/548/EEC. Dangerous Preparations Directive 1999/45/EC.

Water hazard classification WGK 2 (VwVwS 17 May 1999 Annex 4)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Key literature references and

sources for data

Safety Data Sheets, Misc. manufacturers. GESTIS-database on hazardous substances

(www.dguv.de/bgia/gestis-database).

Revision comments NOTE: Lines within the margin indicate significant changes from the previous revision.

Issued by EU Regulatory Compliance Specialist (Product Safety).

Revision date 29/05/2015

Revision 6

Supersedes date 27/08/2013

SDS number 10389

Risk phrases in full R21 Harmful in contact with skin.

R34 Causes burns.

R36/38 Irritating to eyes and skin.

R43 May cause sensitisation by skin contact.

R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic

environment.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic

environment.

Hazard statements in full H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage. H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.